

---

### **Applications**

- Enhance designs with a high gloss, wet look
- Can be tinted with Pigment Concentrates (PC)
- Glitter base

### **Features**

- Creamy viscosity
  - Great for accenting artwork
  - Encapsulates printed area
  - Improves wash fastness
  - Improve durability
- 

### **General Info:**

Formulated as a clear overcoat gel to be printed over designs to provide a wet, glossy look as well as a glitter base.

**Bleed Resistance:** None

**Opacity:** None

**Storage:** Ideally 65° to 80°F. Keep out of direct sunlight.

**Mesh:** 83-230.

**Stencil:** Any direct emulsion or capillary film.

**Wet on Wet Printing:** Can be printed wet-on-wet to increase production.

**Tinting with PC:** Max PC loading 5%. Always test for curing prior to production.

**Modifications:** Not recommended

**Squeegee Hardness & Angle:** Medium to hard at a 45 degree angle.

**Flashing:** Not recommended.

**Squeegee Blade:** Sharp.

**Fusion/Curing:** 270°F/132°C to 325°F/163°C for 1 to 1 ½ minutes. Oven temperature can be increased and dwell time decreased. For heat presses use 390°F/195°C for 8 seconds.

**Wash-up:** Any plastisol cleaner.

**Special Notes:** PVC inks are thermoplastic compounds that require heat to fuse or cure. If ink rubs off on a white cloth or cracks, temperature and/or dwell time should be increased. Do not dry clean and always test on fabric to be printed.